

EUROPEAN PATENT OFFICE

Patent Abstracts of Japan

PUBLICATION NUMBER : 07003406
PUBLICATION DATE : 06-01-95

APPLICATION DATE : 21-06-93
APPLICATION NUMBER : 05174989

APPLICANT : NIPPON GASKET CO LTD;

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INT.CL. : C22C 38/00 C21D 8/00 C22C 38/50

TITLE : STAINLESS STEEL FOR GASKET AND PRODUCTION THEREOF

ABSTRACT : PURPOSE: To produce an inexpensive stainless steel for gasket, excellent in setting resistance (spring characteristics) and stress corrosion cracking resistance.

CONSTITUTION: The stainless steel for gasket has a composition consisting of, by weight, $\leq 0.05\%$ C, $< 1.0\%$ Si, $\leq 2.0\%$ Mn, 15.0-22.0% Cr, 5.0-9.0% Ni, 0.1-0.4% N, one or ≥ 2 kinds among 0.03-0.30% V, 0.03-0.30% (Nb+Ta), and 0.03-0.30% Ti, and the balance essentially Fe. Further, a material, after component regulation into the above composition, is cold-rolled at $\geq 20\%$ draft and aged at 300-600°C for ≥ 30 sec, by which the stainless steel for gasket can be produced.

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